

Date: Tuesday, 20/11/2007 2:37:26 PM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services
 Job Number : 35903 -2
 Estimate Number : 10840
 P.O. Number : N/A
 This Issue : 20/11/2007 S.O. No. : N/A
 Prsht Rev. : NC
 First Issue : N/A Type : SMALL /MED FAB
 Previous Run : 33561
 Drawing Name : CHAFING SHIELD
 Part Number : D31891
 Drawing Number : D3189 REV B
 Project Number : N/A
 Drawing Revision : B
 Material : N/A
 Due Date : 20/11/2007 Qty: 6 Um: Each
 Written By :
 Checked & Approved By :
 Comment : Est. B 05.08.22 No longer made in-house KJ/JLM
 Est Rev:C 06-03-24 Rolling Now made in House JLM
 Est Rev:D 07-04-16 As per Rev B JLM

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description :

1.0

M304S26GA

304/316 0.018 SHEET



Comment: Qty.: 0.3360 sf(s)/Unit Total: 2.0160 sf(s)

304/316 SS .020" Sheet

(M304S25GA)

Batch: 11 105591

FF 07-11-20 2

2.0

SHEAR

SHEAR



Comment: SHEAR

Cut to size as per Dwg D3189

FF 07-11-20 2

3.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1-Deburr & Grind Rads as per Dwg D3189

2-Roll as per Dwg D3189

FF 07-11-20 2

4.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

SB 07/11/20 (2)

5.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

JL 07-11-20

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CHAFING SHIELD

Job Number: 35903

Part Number: D31891

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



②

Comment: FINAL INSPECTION/W/O RELEASE

SA 11/11/20

Job Completion



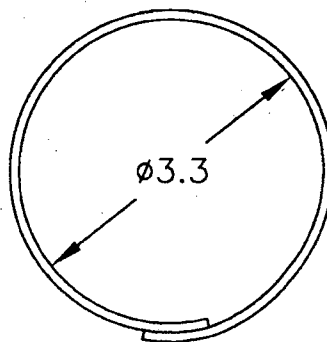
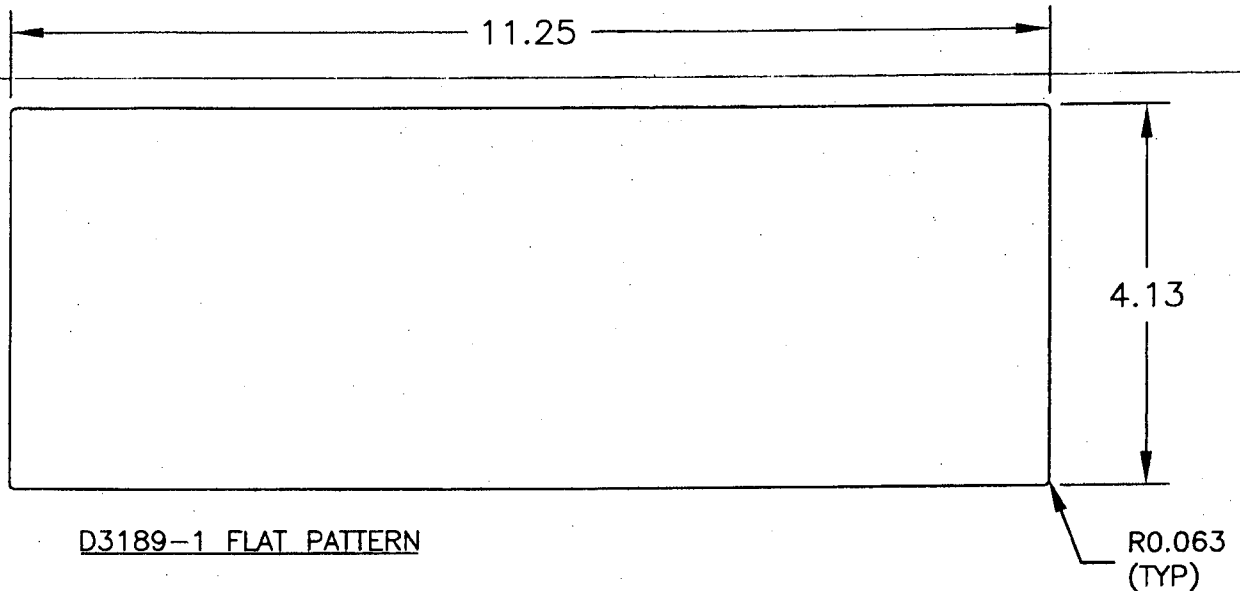
U A. 11.20

DART

| | | | | | |
|---------|----------|----------|----|---|------------------------|
| DESIGN | 92 | DRAWN BY | 92 | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| CHECKED | # | APPROVED | # | DRAWING NO. D3189 | REV. B SHEET 1 OF 2 |
| DATE | 07.01.05 | | | TITLE CHAFING SHIELD | SCALE 1:2 |
| A | 03.05.08 | | | NEW ISSUE | |
| B | 07.01.05 | | | ADD -3 | |

RELEASED

07.03.27



D3189-1 ROLLING DETAIL
NOT TO SCALE

D3189-1 CHAFING SHIELD

- 1) MATERIAL: AISI 304/316 SS 0.020" THICK (REF. DART SPEC M304S25GA)
- 2) FINISH: NONE
- 3) DEBURR/BREAK ALL SHARP EDGES 0.005 TO 0.010
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES

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